

# Other Household Textile Product Mills: 2002

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## 2002 Economic Census

*Manufacturing*

Industry Series



USCENSUSBUREAU

*Helping You Make Informed Decisions*

U.S. Department of Commerce  
Economics and Statistics Administration  
U.S. CENSUS BUREAU



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-- Not applicable for this report.

**Table 1. Historical Statistics for the Industry: 2002 and Earlier Years**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry and year <sup>1</sup>	Com- panies <sup>2</sup>	All estab- lish- ments <sup>3</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expendi- tures (\$1,000)
			Number <sup>4</sup>	Payroll (\$1,000)	Number <sup>4</sup>	Hours (1,000)	Wages (\$1,000)				
314129, Other household textile product mills .....	2002.. 625	714	40 140	930 754	33 993	68 468	674 774	2 938 693	3 934 856	6 903 091	'92 253
	2001.. N	N	44 396	963 847	38 360	72 739	714 984	2 804 948	4 039 343	6 900 838	84 160
	2000.. N	N	48 869	1 050 655	41 943	79 565	767 434	3 144 341	4 400 279	7 505 772	110 029
	1999.. N	N	50 036	1 078 538	43 062	83 793	796 937	3 188 513	4 338 950	7 414 648	138 417
	1998.. N	N	45 938	936 629	39 369	75 434	684 853	2 596 790	3 915 339	6 497 870	131 530
	1997.. 668	763	49 033	980 040	42 014	83 204	722 918	3 131 847	3 952 749	6 951 165	115 301

<sup>1</sup>Statistics presented for years ending in 2 and 7 are census data. Interim census years are derived in a representative sample of manufacturing establishments canvassed in the Annual Survey of Manufactures (ASM).

<sup>2</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>3</sup>Includes establishments with payroll at any time during the year.

<sup>4</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 2. Industry Statistics for Selected States: 2002**

[States that are a disclosure or with less than 100 employees are not shown. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographical definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

Industry and geographic area	E <sup>1</sup>	All establishments <sup>2</sup>		All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
		Total	With 20 employees or more	Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
314129, Other household textile product mills												
United States .....	—	714	296	40 140	930 754	33 993	68 468	674 774	2 938 693	3 934 856	6 903 091	'92 253
California .....	1	114	51	4 720	108 219	3 754	7 666	72 006	263 522	343 861	612 911	'5 523
Florida .....	1	33	7	1 042	23 777	957	2 112	20 129	69 582	96 752	165 887	'3 038
Georgia .....	—	34	19	2 465	48 613	2 064	3 956	35 731	189 623	325 802	518 152	'7 291
Indiana .....	—	12	8	656	14 663	570	1 459	11 995	33 350	38 250	71 813	'2 798
Iowa .....	—	4	3	410	9 407	375	636	8 180	26 322	37 288	66 112	'384
Massachusetts .....	1	9	3	257	5 934	203	395	3 786	10 647	8 562	19 154	'156
Minnesota .....	1	13	6	608	13 690	507	1 306	10 156	28 276	17 142	45 114	'555
Nebraska .....	—	7	2	228	4 809	201	380	3 426	12 320	12 626	23 421	'239
New Hampshire .....	—	6	2	150	4 040	104	193	2 026	7 712	10 720	19 025	'248
New York .....	—	59	13	882	30 418	652	1 346	13 565	156 372	237 493	395 732	'1 269
North Carolina .....	—	65	40	7 861	187 900	6 706	13 570	135 736	605 137	515 465	1 125 018	'13 239
Ohio .....	—	21	7	966	24 550	821	1 607	18 801	73 963	111 498	186 378	'1 100
Pennsylvania .....	—	32	13	2 055	51 930	1 711	3 458	32 742	141 461	179 134	333 299	'5 251
South Carolina .....	—	33	21	5 392	124 634	4 663	9 324	97 658	441 711	906 016	1 349 704	'18 077
Tennessee .....	1	8	2	136	3 334	123	222	2 799	9 508	11 886	21 470	'40
Texas .....	1	46	17	1 458	30 166	1 224	2 880	21 144	103 145	95 163	193 436	'1 562
Washington .....	—	9	2	112	3 002	90	157	1 976	8 085	16 849	24 486	'240
Wisconsin .....	—	11	6	604	13 016	540	1 020	10 620	30 777	49 946	80 566	'803

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1–10 to 19 percent; 2–20 to 29 percent; 3–30 to 39 percent; 4–40 to 49 percent; 5–50 to 59 percent; 6–60 to 69 percent; 7–70 to 79 percent; 8–80 to 89 percent; 9–90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 3. Detailed Statistics by Industry: 2002**

[Data based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). For information on confidentiality protection, sampling error, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Item	Value
<b>314129, Other household textile product mills</b>	
Companies <sup>1</sup> .....	number.. 625
All establishments <sup>2</sup> .....	number.. 714
Establishments with 1 to 19 employees .....	number.. 418
Establishments with 20 to 99 employees .....	number.. 184
Establishments with 100 employees or more .....	number.. 112
All employees <sup>3</sup> .....	number.. 40 140
Total compensation .....	\$1,000.. 1 122 739
Annual payroll .....	\$1,000.. 930 754
Total fringe benefits .....	\$1,000.. 191 985
Production workers, average for year .....	number.. 33 993
Production workers on March 12 .....	number.. 33 854
Production workers on May 12 .....	number.. 34 678
Production workers on August 12 .....	number.. 34 272
Production workers on November 12 .....	number.. 33 131
Production worker hours .....	1,000.. 68 468
Production worker wages .....	\$1,000.. 674 774
Total cost of materials .....	\$1,000.. 3 934 856
Materials, parts, containers, packaging, etc., used .....	\$1,000.. 3 280 581
Resales .....	\$1,000.. 476 949
Purchased fuels .....	\$1,000.. 17 737
Purchased electricity .....	\$1,000.. 30 211
Contract work .....	\$1,000.. 129 378
Quantity of electricity purchased for heat and power .....	1,000 kWh.. 530 458
Quantity of electricity generated less sold for heat and power .....	1,000 kWh.. 17 557
Total value of shipments .....	\$1,000.. 6 903 091
Primary products value of shipments .....	\$1,000.. 5 819 369
Secondary products value of shipments .....	\$1,000.. 314 550
Total miscellaneous receipts .....	\$1,000.. 769 172
Value of resales .....	\$1,000.. 672 024
Contract receipts .....	\$1,000.. 93 637
Other miscellaneous receipts .....	\$1,000.. 3 511
Primary products specialization ratio .....	percent.. 95
Value of primary products shipments made in all industries .....	\$1,000.. 6 010 922
Value of primary products shipments made in this industry .....	\$1,000.. 5 819 369
Value of primary products shipments made in other industries .....	\$1,000.. 191 553
Coverage ratio .....	percent.. 97
Value added .....	\$1,000.. 2 938 693
Total inventories, beginning of year .....	\$1,000.. 1 169 309
Finished goods inventories .....	\$1,000.. 597 971
Work-in-process inventories .....	\$1,000.. 194 968
Materials and supplies inventories .....	\$1,000.. 376 370
Total inventories, end of year .....	\$1,000.. 1 150 727
Finished goods inventories .....	\$1,000.. 562 943
Work-in-process inventories .....	\$1,000.. 200 454
Materials and supplies inventories .....	\$1,000.. 387 330
Gross value of depreciable assets (acquisition costs) at beginning of year .....	\$1,000.. <sup>1</sup> 316 910
Total capital expenditures (new and used) .....	\$1,000.. <sup>2</sup> 92 253
Buildings and other structures (new and used) .....	\$1,000.. <sup>1</sup> 18 320
Machinery and equipment (new and used) .....	\$1,000.. <sup>7</sup> 73 933
Automobiles, trucks, etc., for highway use .....	\$1,000.. <sup>2</sup> 856
Computers and peripheral data processing equipment .....	\$1,000.. <sup>1</sup> 12 991
All other expenditures for machinery and equipment .....	\$1,000.. <sup>5</sup> 8 086
Total retirements .....	\$1,000.. <sup>6</sup> 1 810
Gross value of depreciable assets at end of year .....	\$1,000.. <sup>1</sup> 347 353
Depreciation charges during year .....	\$1,000.. <sup>9</sup> 166
Total rental payments .....	\$1,000.. 71 473
Buildings and other structures .....	\$1,000.. 51 065
Machinery and equipment .....	\$1,000.. 20 408
Total other expenses <sup>4</sup> .....	\$1,000.. 254 041
Response coverage ratio <sup>5</sup> .....	percent.. 81
Repair and maintenance services of buildings and/or machinery <sup>4</sup> .....	\$1,000.. 22 329
Communications services <sup>4</sup> .....	\$1,000.. 5 873
Legal services <sup>4</sup> .....	\$1,000.. 2 980
Accounting, auditing, and bookkeeping services <sup>4</sup> .....	\$1,000.. 4 369
Advertising and promotional services <sup>4</sup> .....	\$1,000.. 37 388
Expensed computer hardware and supplies and purchased computer services <sup>4</sup> .....	\$1,000.. 6 840
Refuse removal (including hazardous waste) services <sup>4</sup> .....	\$1,000.. 3 300
Management consulting and administrative services <sup>4</sup> .....	\$1,000.. 8 469
Taxes and license fees <sup>4</sup> .....	\$1,000.. 75 040
All other expenses <sup>4</sup> .....	\$1,000.. 87 452

<sup>1</sup>For the census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Based on Annual Survey of Manufactures (ASM) sample data.

<sup>5</sup>A response coverage ratio is derived for this item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight) for those Annual Survey of Manufactures (ASM) establishments that reported to the weighted total employment for all ASM establishments classified in this industry.

Note 1: The amounts shown for other expenses reflect only those services that establishments purchase from other companies.

Note 2: The data in this table are based on the 2002 Economic Census and the 2002 Annual Survey of Manufactures (ASM). To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain sampling errors and nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 4. Industry Statistics by Employment Size: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Employment size class	E <sup>1</sup>	All establishments <sup>2</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>3</sup>	Payroll (\$1,000)	Number <sup>3</sup>	Hours (1,000)	Wages (\$1,000)				
314129, Other household textile product mills											
All establishments .....	—	714	40 140	930 754	33 993	68 468	674 774	2 938 693	3 934 856	6 903 091	'92 253
Establishments with—											
1 to 4 employees .....	9	248	e	D	D	D	D	D	D	D	D
5 to 9 employees .....	8	78	521	12 379	471	935	9 804	37 746	42 572	80 293	'745
10 to 19 employees .....	6	92	1 290	30 384	1 075	2 221	21 310	80 245	90 069	172 954	'1 365
20 to 49 employees .....	1	103	3 227	73 937	2 519	5 206	47 465	158 394	176 038	352 925	'3 393
50 to 99 employees .....	—	81	5 889	141 105	4 821	9 934	90 365	473 932	535 541	1 008 260	'11 247
100 to 249 employees .....	—	78	12 183	271 313	10 083	19 725	194 024	768 112	1 006 859	1 765 389	'35 406
250 to 499 employees .....	—	22	7 507	164 646	6 577	13 262	131 103	608 907	667 590	1 274 275	'14 954
500 to 999 employees .....	—	10	6 609	163 180	5 831	11 961	127 084	537 789	1 273 231	1 836 340	'20 894
1,000 to 2,499 employees .....	—	2	g	D	D	D	D	D	D	D	D
2,500 employees or more .....	—	—	—	—	—	—	—	—	—	—	—
Administrative records <sup>4</sup> .....	9	335	1 371	30 780	1 275	2 401	24 481	89 840	118 972	208 805	'2 062

<sup>1</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown where estimated data account for 10 percent or more of the figures shown: 1—10 to 19 percent; 2—20 to 29 percent; 3—30 to 39 percent; 4—40 to 49 percent; 5—50 to 59 percent; 6—60 to 69 percent; 7—70 to 79 percent; 8—80 to 89 percent; 9—90 percent or more.

<sup>2</sup>Includes establishments with payroll at any time during the year.

<sup>3</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

<sup>4</sup>Some payroll and sales data for small single-establishment companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate statistics for these small establishments. Data are also included in respective size classes shown.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 5. Industry Statistics by Primary Product Class Specialization: 2002**

[Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note at end of table. For meaning of abbreviations and symbols, see introductory text]

Industry or product class code	Industry or primary product class	All establishments <sup>1</sup>	All employees		Production workers			Value added (\$1,000)	Total cost of materials (\$1,000)	Total value of shipments (\$1,000)	Total capital expenditures (\$1,000)
			Number <sup>2</sup>	Payroll (\$1,000)	Number <sup>2</sup>	Hours (1,000)	Wages (\$1,000)				
314129	Other household textile product mills . .	714	40 140	930 754	33 993	68 468	674 774	2 938 693	3 934 856	6 903 091	'92 253
3141291	Bedspreads, made from purchased materials . . . . .	21	1 415	28 227	1 199	2 182	18 716	88 844	38 421	127 083	'14 704
3141293	Sheets and pillowcases, made from purchased materials . . . . .	19	4 258	107 189	3 714	7 378	80 592	517 642	1 120 030	1 633 913	'11 504
3141295	Towels and washcloths, made from purchased materials . . . . .	6	2 784	64 714	2 614	5 425	57 388	306 245	317 540	623 584	'14 186
3141296	Other household furnishings, made from purchased materials . . . . .	257	26 806	621 368	22 315	45 812	445 566	1 768 825	2 225 651	4 027 564	'65 494

<sup>1</sup>Includes establishments with payroll at any time during the year.

<sup>2</sup>Number of employees figures represent average number of production workers for pay period that includes the 12th of March, May, August, and November plus other employees for payroll period that includes the 12th of March.

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6a. Products Statistics: 2002 and 1997**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
314129	Other household textile product mills .....	2002.. N 1997.. N	X X	X X	6 010 922 6 600 210
3141291	Bedspreads, made from purchased materials .....	2002.. N 1997.. N	X X	X X	142 396 272 015
31412911	Bedspreads, made from purchased materials .....	2002.. N 1997.. N	X X	X X	142 396 204 674
3141291100	Bedspreads, made from purchased materials <sup>1</sup> .....	2002.. 67 1997.. N	X X	X X	142 396 N
3141293	Sheets and pillowcases, made from purchased materials .....	2002.. N 1997.. N	X X	X X	1 339 240 1 444 112
31412931	Sheets and pillowcases, made from purchased materials .....	2002.. N 1997.. N	X X	X X	1 339 240 1 444 112
3141293100	Sheets and pillowcases, made from purchased materials <sup>2</sup> .....	2002.. 37 1997.. 48	X X	X X	1 339 240 1 444 112
3141295	Towels and washcloths, made from purchased materials .....	2002.. N 1997.. N	X X	X X	588 026 849 293
31412951	Towels and washcloths, made from purchased materials .....	2002.. N 1997.. N	X X	X X	588 026 813 840
3141295100	Towels and washcloths, made from purchased materials <sup>3</sup> .....	2002.. 17 1997.. N	X X	X X	588 026 N
3141296	Other household furnishings, made from purchased materials .....	2002.. N 1997.. N	X X	X X	3 545 938 N
31412961	Shower bath curtains, including plastics (unsupported film), coated fabrics, and all others .....	2002.. N 1997.. N	X X	X X	219 281 N
3141296101	Shower bath curtains, including plastics (unsupported film), coated fabrics, and all others .....	2002.. 21 1997.. N	X X	X X	219 281 N
31412962	Comforters and quilts, including downfilled, made from purchased materials .....	2002.. N 1997.. N	X X	X X	982 548 N
3141296240	Comforters and quilts, including downfilled, made from purchased materials <sup>4</sup> .....	2002.. 62 1997.. N	X X	X X	982 548 N
31412965	All other household furnishings, including blankets, mattress protectors and covers, other quilted products, table linen, and slip covers .....	2002.. N 1997.. N	X X	X X	1 097 633 N
3141296501	Table linen, knitted or crocheted, made from purchased fabric, including tablecloths, napkins, placemats, etc. ....	2002.. 12 1997.. N	X X	X X	64 876 N
3141296503	Table linen, other than knit, including tablecloths, napkins, placemats and placemat sets, etc., cotton .....	2002.. 8 1997.. N	X X	X X	45 501 N
3141296505	Table linen, other than knit, including tablecloths, napkins, placemats and placemat sets, etc., linen .....	2002.. 7 1997.. N	X X	X X	22 199 N
3141296507	Table linen, other than knit, including tablecloths, napkins, placemats and placemat sets, etc., manmade fibers .....	2002.. 11 1997.. N	X X	X X	67 001 N
3141296509	Table linen, other than knit, including tablecloths, napkins, placemats and placemat sets, etc., other materials, including plastics .....	2002.. 9 1997.. N	X X	X X	68 758 N
3141296511	Furniture slipcovers, except custom (made from fabrics, plastics, and other materials, except paper) .....	2002.. 12 1997.. N	X X	D X	D N
3141296513	Nonquilted mattress covers .....	2002.. 6 1997.. N	X X	X X	D N
3141296515	Other slipcovers, except custom .....	2002.. 9 1997.. N	X X	X X	8 701 N
3141296516	Custom slipcovers .....	2002.. 8 1997.. N	X X	X X	6 592 N
3141296517	Blankets, made from purchased materials <sup>5</sup> .....	2002.. 28 1997.. N	X X	X X	148 501 N
3141296521	Quilted mattress protectors, including mattress covers, wholly or chiefly cotton .....	2002.. 9 1997.. N	X X	X X	36 580 N
3141296523	Quilted mattress protectors, including mattress covers, all other fabrics, excluding cotton .....	2002.. 9 1997.. N	X X	X X	156 770 N
3141296525	Other quilted products .....	2002.. 12 1997.. N	X X	X X	19 313 N
3141296541	All other household furnishings .....	2002.. 41 1997.. N	X X	X X	274 214 N
31412966	Pillows and cushions .....	2002.. N 1997.. N	X X	X X	1 246 476 N
3141296611	Bed pillows, manmade fiber-filled .....	2002.. 36 1997.. N	X X	X X	572 313 N
3141296613	Bed pillows, other materials, including foam .....	2002.. 30 1997.. N	X X	X X	133 458 N
3141296615	Fancy pillows and cushions, foam rubber .....	2002.. 16 1997.. N	X X	X X	44 766 N
3141296617	Fancy pillows and cushions, other materials, excluding foam .....	2002.. 49 1997.. N	X X	X X	259 975 N
3141296619	Pillows and cushions, other than bed and fancy, foam rubber .....	2002.. 25 1997.. N	X X	X X	82 586 N
3141296621	Pillows and cushions, other than bed and fancy, other materials .....	2002.. 33 1997.. N	X X	X X	153 378 N
3141296Y	Other household furnishings, nsk .....	2002.. N 1997.. N	X X	X X	— N
3141296YVV	Other household furnishings, nsk .....	2002.. — 1997.. N	X X	X X	— N

See footnotes at end of table.



Table 6a. **Products Statistics: 2002 and 1997—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Product code	Product	Number of companies with shipments of \$100,000 or more	Quantity of production for all purposes	Product shipments	
				Quantity	Value (\$1,000)
314129	Other household textile product mills—Con.				
314129W	Other household textile product mills, nsk, total . . . . .	2002.. N	X	X	395 322
		1997.. N	X	X	231 706
314129WY	Other household textile product mills, nsk, total . . . . .	2002.. N	X	X	395 322
		1997.. N	X	X	231 706
314129WYWW	Other household textile product mills, nsk, for nonadministrative-record establishments . . . . .	2002.. N	X	X	190 534
		1997.. N	X	X	108 356
314129WYWY	Other household textile product mills, nsk, for administrative-record establishments . . . . .	2002.. N	X	X	204 788
		1997.. N	X	X	123 350

<sup>1</sup>For additional detail, see Current Industrial Report MQ314X, Bed and Bath Furnishings. Also, this product code is primary to more than one industry. See industry 313210, product code 313210D131.

<sup>2</sup>For additional detail, see Current Industrial Report MQ314X, Bed and Bath Furnishings. Also, this product code is primary to more than one industry. See industry 313210, product code 313210D121.

<sup>3</sup>For additional detail, see Current Industrial Report MQ314X, Bed and Bath Furnishings. Also, this product code is primary to more than one industry. See industry 313210, product code 313210D111.

<sup>4</sup>For additional detail, see Current Industrial Report MQ314X, Bed and Bath Furnishings.

<sup>5</sup>For additional detail, see Current Industrial Report MQ314X, Bed and Bath Furnishings. Also, this product code is primary to more than one industry. See industry 313210, product code 313210D151.

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p–10 to 19 percent estimated; q–20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.

**Table 6b. Product Class Shipments for Selected States: 2002 and 1997**

[Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in Table 2. Also, product classes are not shown if they are miscellaneous or "not specified by kind" classes. Statistics for some states are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 2002. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, explanation of terms, and geographic definitions, see note at end of table. For information on geographic areas followed by \*, see Appendix D. For meaning of abbreviations and symbols, see introductory text]

NAICS product class code	Product class and geographic area	Value of product shipments (\$1,000)
3141291	Bedspreads, made from purchased materials	
	United States .....	2002 .. 142 396
		1997 .. 272 015
	California .....	2002 .. 25 209
		1997 .. 78 098
	Georgia .....	2002 .. 6 877
		1997 .. 11 399
	Indiana .....	2002 .. 2 049
		1997 .. N
	North Carolina .....	2002 .. 32 213
		1997 .. 59 857
	Pennsylvania .....	2002 .. 5 992
		1997 .. N
3141293	Sheets and pillowcases, made from purchased materials	
	United States .....	2002 .. 1 339 240
		1997 .. 1 444 112
	Georgia .....	2002 .. 51 183
		1997 .. 110 264
3141295	Towels and washcloths, made from purchased materials	
	United States .....	2002 .. 588 026
		1997 .. 849 293
	California .....	2002 .. 10 030
		1997 .. N
3141296	Other household furnishings, made from purchased materials	
	United States .....	2002 .. 3 545 938
		1997 .. N
	California .....	2002 .. 369 241
		1997 .. N
	Florida .....	2002 .. 130 228
		1997 .. N
	Georgia .....	2002 .. 103 907
		1997 .. N
	Indiana .....	2002 .. 62 038
		1997 .. N
	Iowa .....	2002 .. 54 470
		1997 .. N
	Massachusetts .....	2002 .. 28 156
		1997 .. N
	Minnesota .....	2002 .. 31 474
		1997 .. N
	New York .....	2002 .. 89 946
		1997 .. N
	North Carolina .....	2002 .. 526 693
		1997 .. N
	Ohio .....	2002 .. 140 343
		1997 .. N
	Pennsylvania .....	2002 .. 303 750
		1997 .. N
	South Carolina .....	2002 .. 328 971
		1997 .. N
	Tennessee .....	2002 .. 24 439
		1997 .. N
	Texas .....	2002 .. 149 495
		1997 .. N
	Wisconsin .....	2002 .. 69 845
		1997 .. N

Note: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C. For geographical definitions, see Appendix D.

**Table 7. Materials Consumed by Kind: 2002 and 1997**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. Data based on the 2002 Economic Census. For information on confidentiality protection, nonsampling error, and explanation of terms, see note 2 at end of table. For meaning of abbreviations and symbols, see introductory text]

Material code	Material consumed	Quantity	Delivered cost (\$1,000)
314129	Other household textile product mills		
00900001	Total materials .....2002..	X	3 290 911
	.....1997..	X	3 669 174
31321031	Cotton broadwoven fabrics .....2002..	X	1 071 220
	.....1997..	N	N
31321033	Rayon and acetate broadwoven fabrics .....2002..	X	26 738
	.....1997..	N	N
31321035	Polyester broadwoven fabrics .....2002..	X	427 490
	.....1997..	N	N
31321037	Nylon broadwoven fabrics .....2002..	X	5 537
	.....1997..	N	N
31321039	Other broadwoven fabrics .....2002..	X	344 121
	.....1997..	N	N
31322103	Narrow fabrics (12 inches or less in width) .....2002..	X	642
	.....1997..	X	29 989
31311003	Yarn, all fibers .....2002..	X	46 470
	.....1997..	X	195 176
31332001	Fabrics (plastics coated, impregnated, and laminated) .....2002..	X	70 780
	.....1997..	X	23 140
32520003	Manmade fibers, staple, and tow .....2002..	X	206 814
	.....1997..	X	169 194
33999901	Down and feathers .....2002..	X	119 295
	.....1997..	N	N
32610013	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes .....2002..	X	2 187
	.....1997..	X	32 987
00970099	All other materials and components, parts, containers, and supplies .....2002..	X	706 361
	.....1997..	X	2 897 614
00971000	Materials, ingredients, containers, and supplies, nsk .....2002..	X	263 256
	.....1997..	X	321 074

Note 1: For some establishments, data have been estimated from central unit values that are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: p-10 to 19 percent estimated; q-20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by S.

Note 2: The data in this table are based on the 2002 Economic Census. To maintain confidentiality, the Census Bureau suppresses data to protect the identity of any business or individual. The census results in this table contain nonsampling errors. Data users who create their own estimates using data from American FactFinder tables should cite the Census Bureau as the source of the original data only. For explanation of terms, see Appendix A. For full technical documentation, see Appendix C.